



# TA 1511-0067

Technical Instruction

## Fitting the exhaust gas line insulation - type 3 engines



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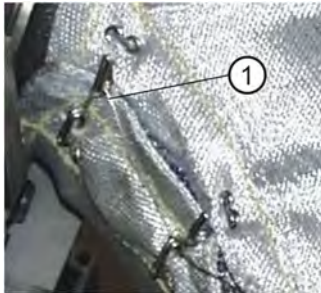
## 1 Assembly instruction



**Shut down the engine in accordance with Technical  
Instruction no.**

**1100-0105,**

**and ensure that unauthorised persons cannot start the engine.**

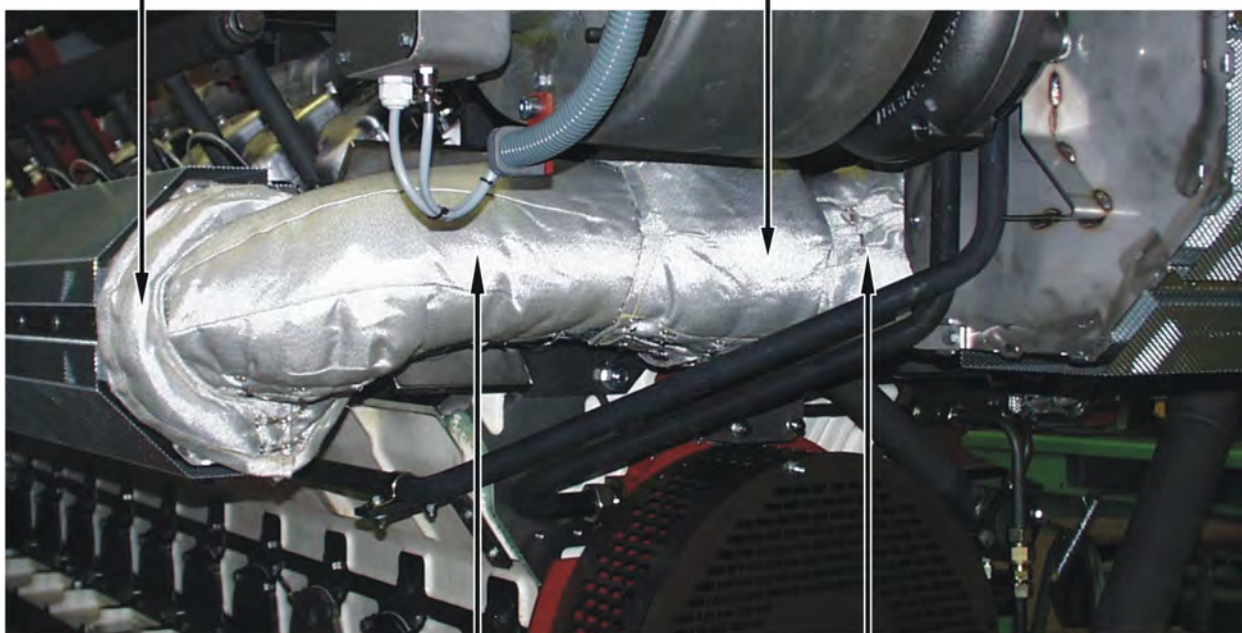


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① Do up the opposite hooks with a wire.

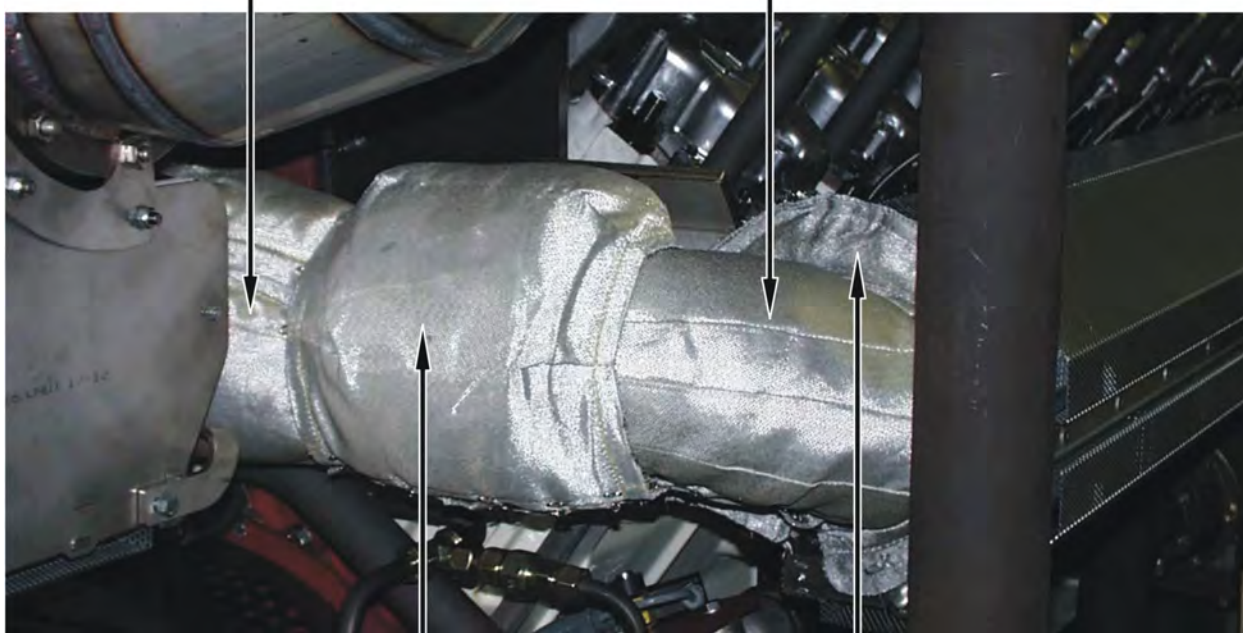
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## 2 Left insulation

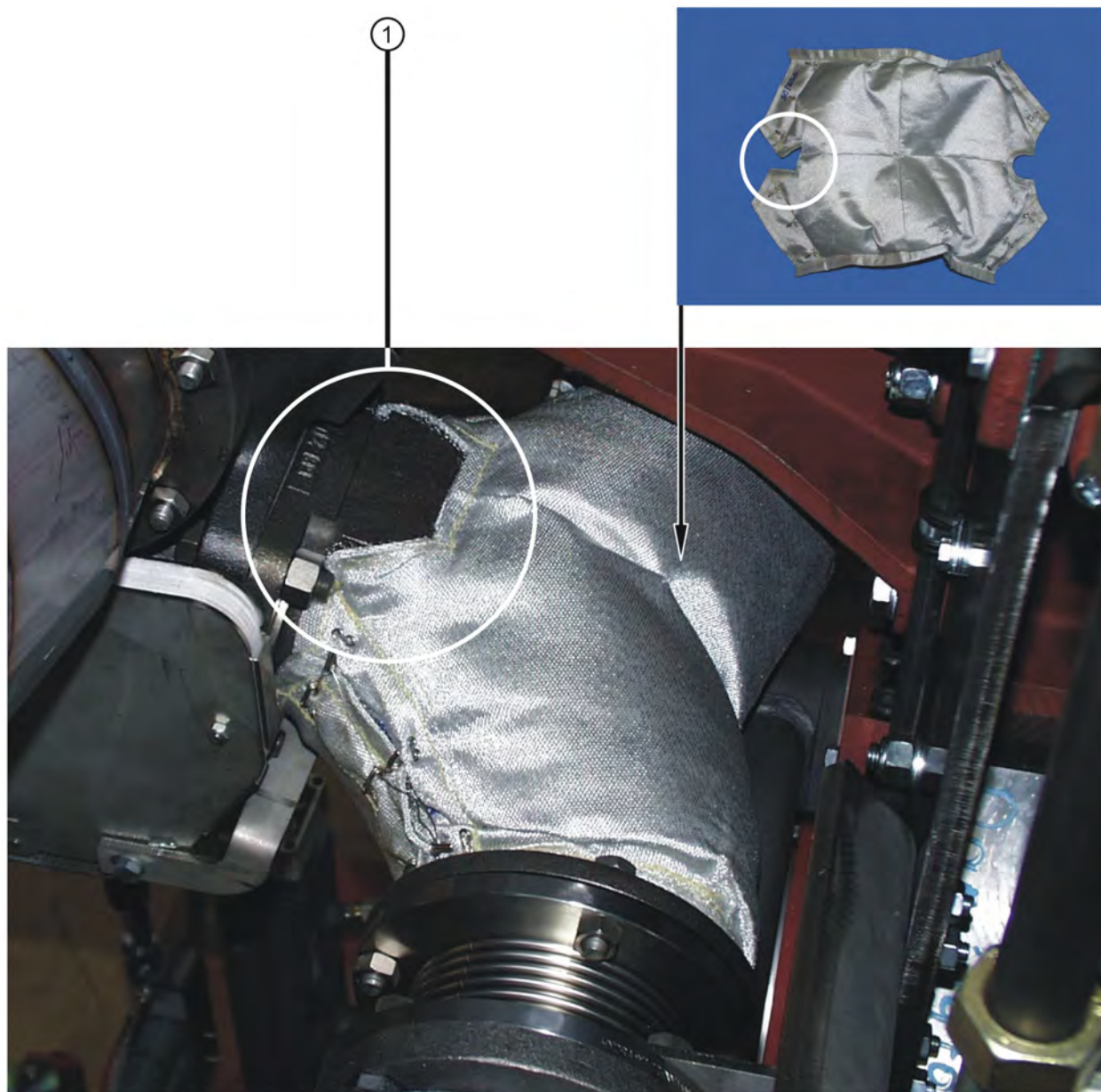




### 3 Right insulation



## 4 T-piece insulation



- ① Cut out a recess as necessary in the marked area.

## 5 Revision code

## Revision history

Index	Date	Description / Revision summary	Expert Auditor
2	04.02.2019	GE durch INNIO ersetzt / GE replaced by INNIO	Opoku Pichler R.
1	06.10.2010	Umstellung auf CMS / Change to Content Management System ersetzt / replaced Index:	Schartner Provin