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## **Service Technician Instruction**

**ST – 058** 20. Oktober 2006

### **Exchange of illumination of Dia.ne monitors**

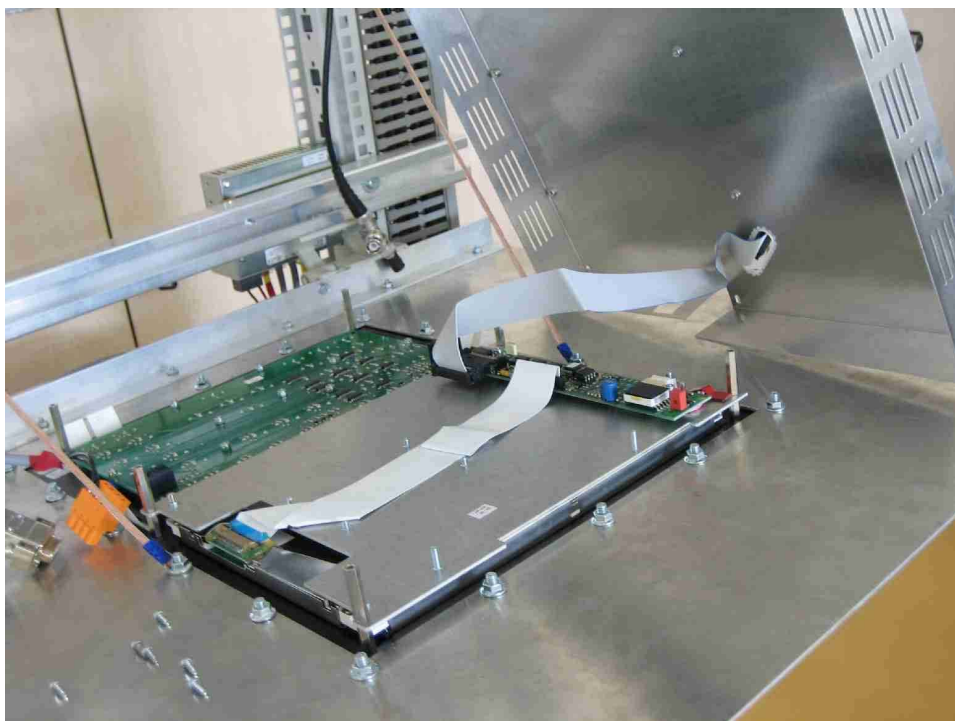
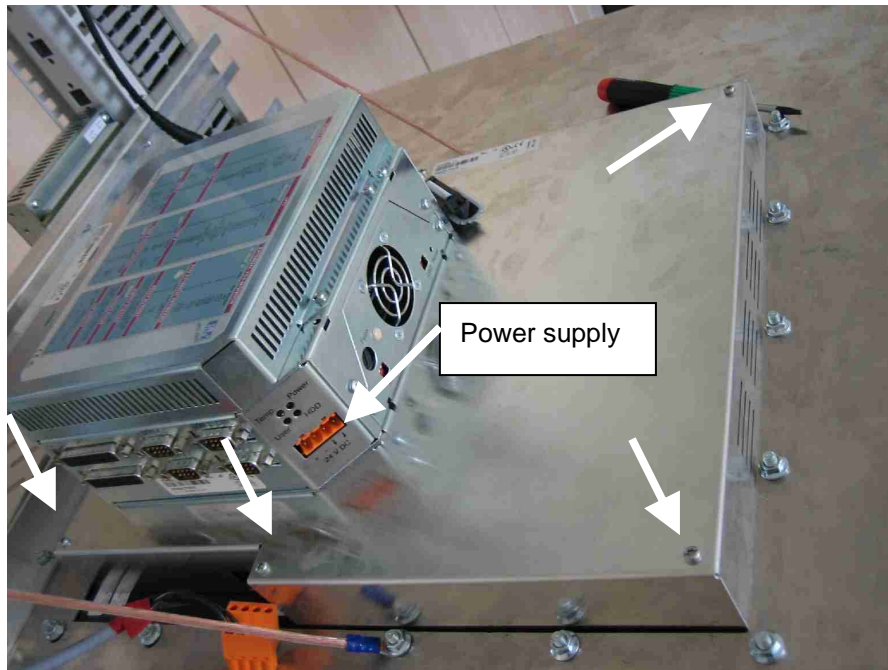
If den Dia.ne monitor become darker and therefore difficult to read it is normally because of the illumination. The illumination can be replaced individually.

The description is for monitors with the serial number 5D2500.17 or 5D5500.17. Older monitors have to be replaced in case of problems.

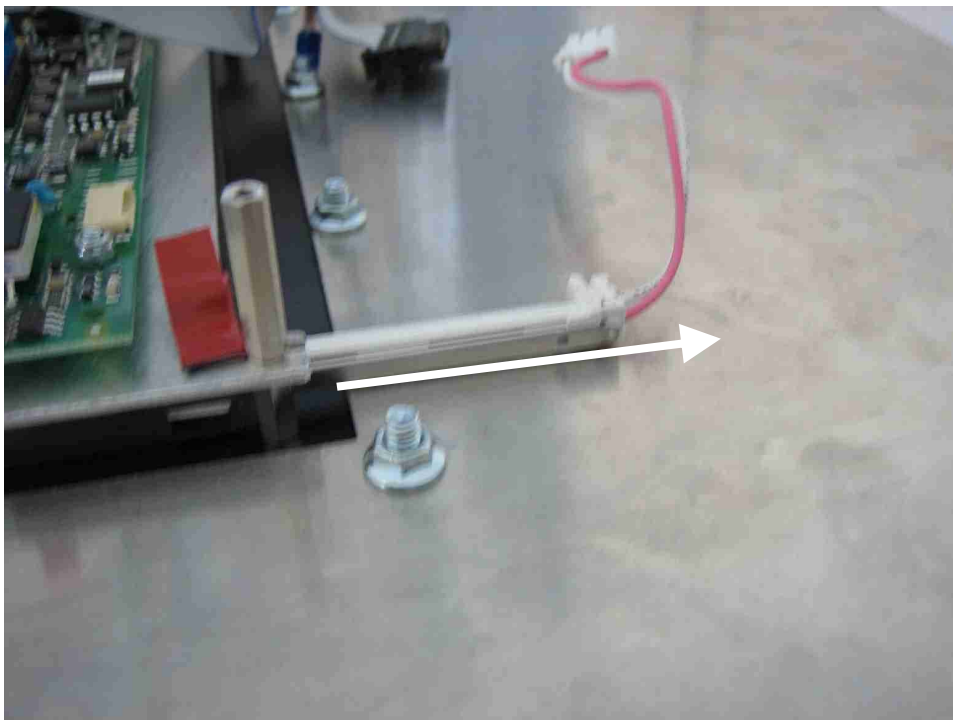
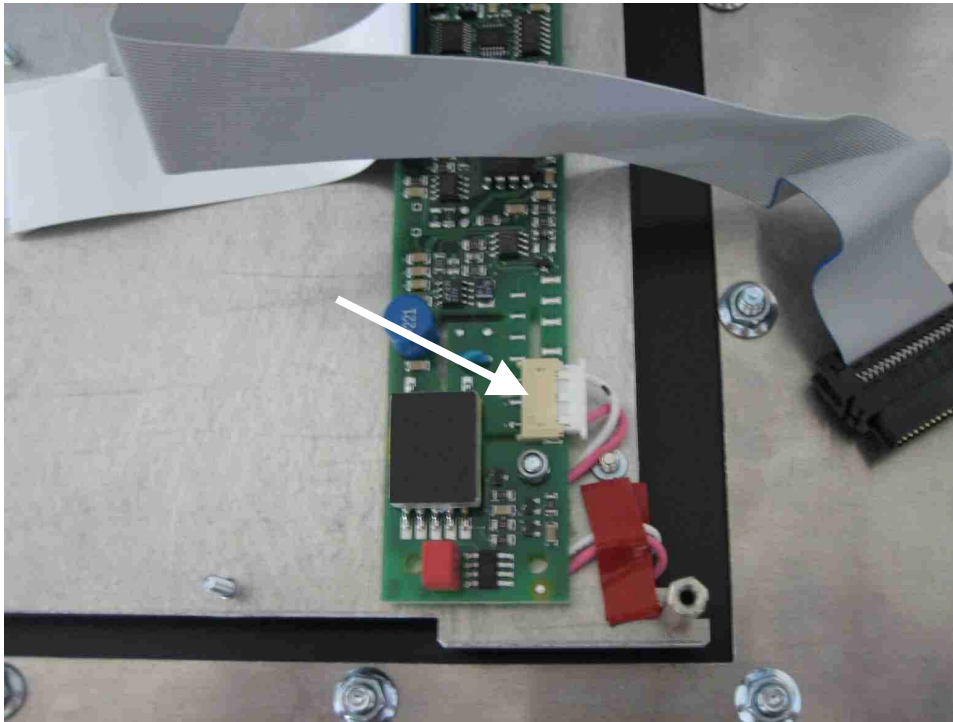


Necessary spare part: lamp P/N 341183

- 1.) Turn of motor according to technical instruction no. 1100-0105 and secure against unauthorized restart. Deactivate the Dia.ne power supply.
- 2.) Open the screws and remove the cover. See figure.



3.) Disconnect and pull out the lamp carefully.



4.) Reassembling in reverse order.