

# Service Bulletin

## **Engines | Series 2,3**

**Subject | Implementation of new oversize replacement con rods**

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**JENBACHER**  
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## Implementation of the new oversize replacement connecting rod for product range 2 and 3

Due to the high reject rate (85 %), the replacement connecting rods are adjusted for first oversize.

The connecting rods are measured and are tested for reusability. Connecting rod bearing bushes and connecting rod screws are replaced. The connecting-rod bearing bore of the replacement connecting rod has been machined oversize, so the new oversized sputter bearing must be used.

### ATTENTION:

In a single engine, either only a normal connecting rod or only a replacement connecting rod (= oversize) may be built in. That is, as soon as the normal connecting rod part-numbers 289890, 265521 and 265523 are depleted, it is no longer possible to replace them with individual replacement connecting rods. Should individual connecting rods be utilized for the purpose of removal of defects then the original parts (257161, 257158, 257153) should be requisitioned.

If multiple-engine installations are lined up for overhauling, then for every case that arises, it must be clarified whether they are to be equipped

1. with oversize replacement connecting rod or
2. with original parts (257161, 257158, 257153).

Should option 1 - oversize replacement connecting rod be selected, it should be completely documented (revision of parts list).

Product Range	Engine version	Replacement Part		Core Part	
		Part-No.	SP/€	Part-No.	SP/€
208	A, B, C utilize record-by-record only – with exceed sputter bearing	359331	375,--	272128	360,--
212, 216	A, B, C utilize record-by-record only – with exceed sputter bearing	359311	375,--	272128	360,--
3	B, C utilize record-by-record only – with exceed sputter bearing	359570	375,--	272128	360,--