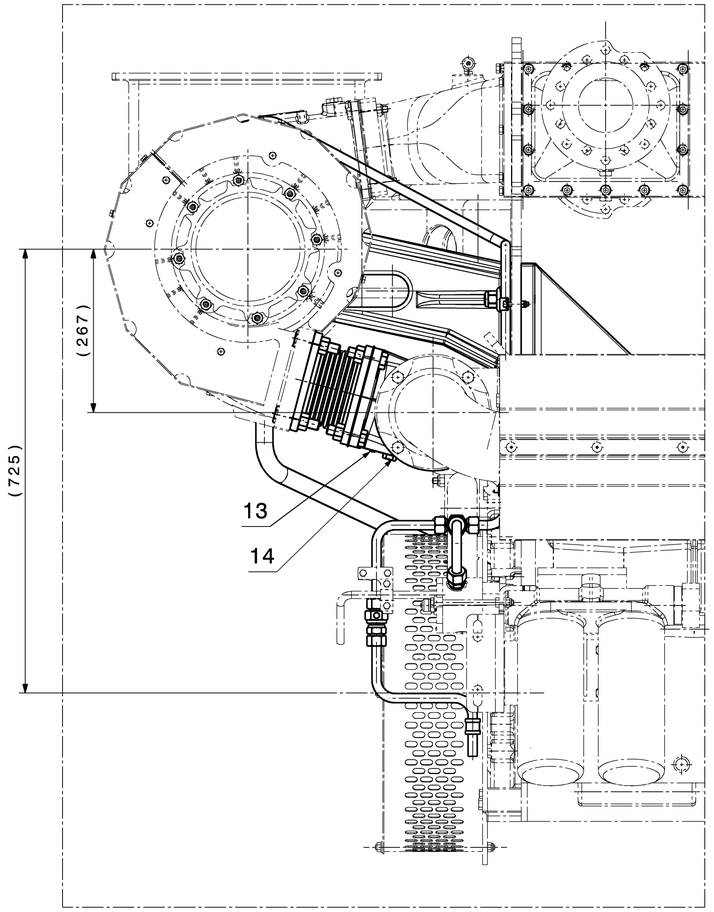

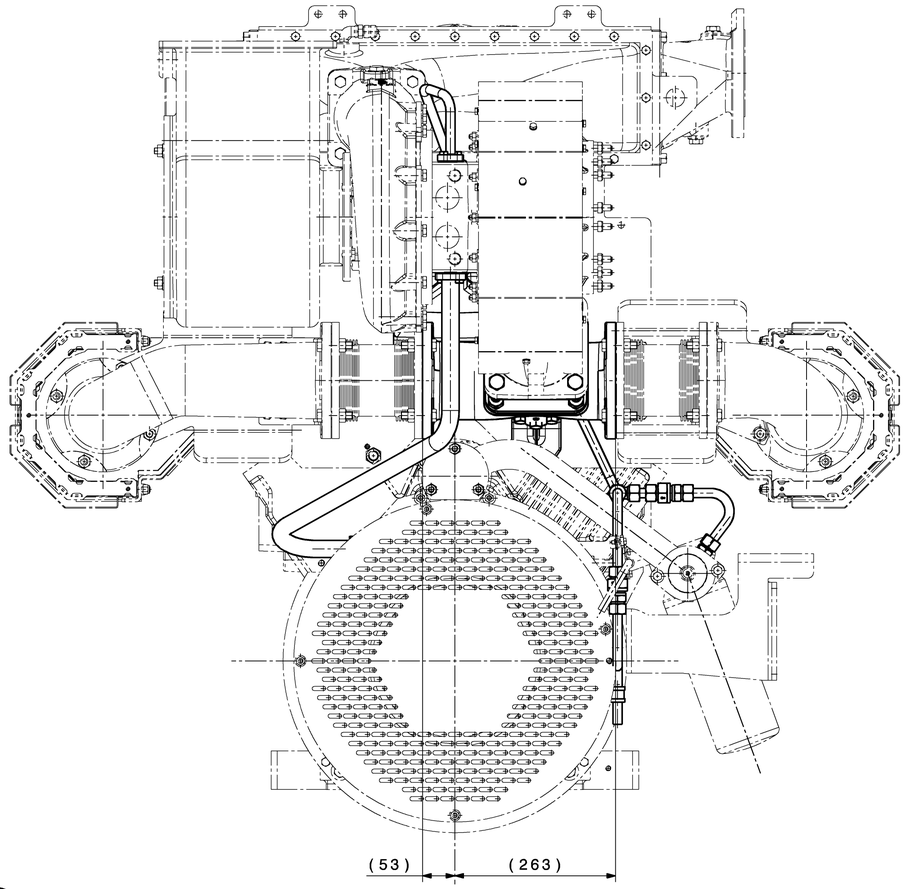

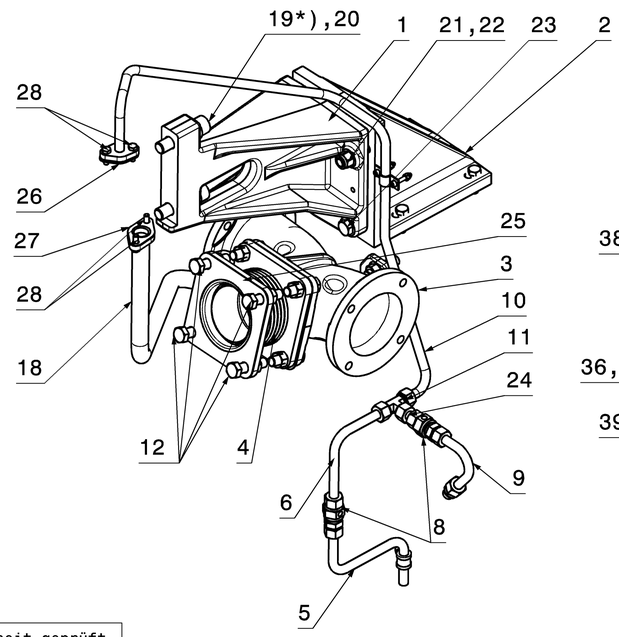

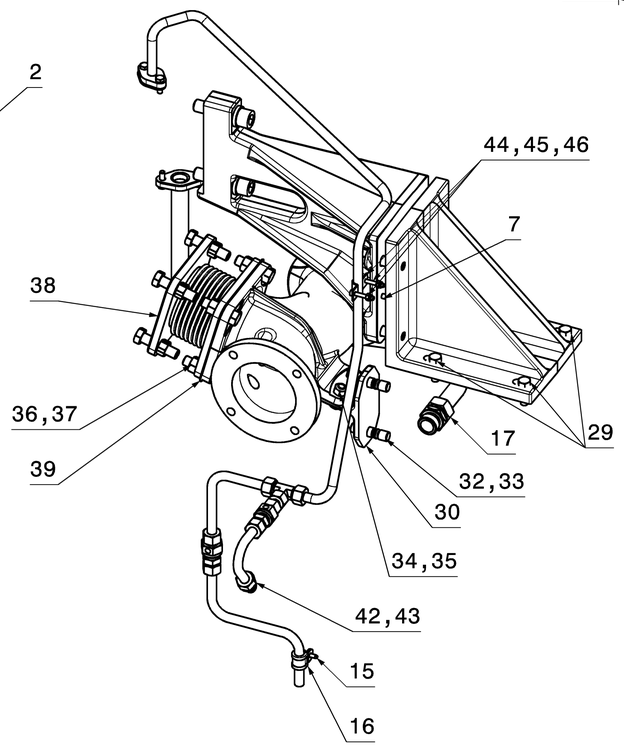

*) Anzugsmoment: 200 Nm
*) Tightening torque: 200 Nm

Alle Leitungen spannungsfrei montiert und beim Motorprüflauf auf Dichtheit geprüft.
All pipes installed stress-free and leak-prooved whilst engine test run.

Schrauben und Muttern, wenn nicht anders angegeben, angezogen nach TA Drehmomente bzw. JWN 320051.
Screws and nuts, if not otherwhise specified, tightened according TI tourques and JWN 320051 respectively .

ISO 13920			
ISO 2768	mK-E		
DIN 6930			
ISO 9013			

Freimaßtoleranz nach general tolerance according to		Passmaß toleranced dimension	Abmaß limit of toler.
	Datum date	Name/Gruppe name/group	
gez. drawn	24-02-2017	naiksu / India	
gepr. check	27-02-2017	amiya	
Ers.für repl.for			
Ers.durch repl.by			

nach WI_JEN001 acc. to WI_JEN001

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Stand Index	Anzahl occur	Änderung Nr. update number	Datum date	Name name	geprüft checked

geschweisste, hart- und weichgelotete Verbindungen - Symboldarstellung: ISO 2553
welded, brazed, soldered joints - symbolic representation: ISO 2553

Tolerierung von Form, Richtung, Ort und Lauf
toler. of form, orientation, location and run-out
DIN ISO 1101

Tolerierungsgrundsatz
fundamental tolerancing principle
Size ISO 14405

Werkstoff/material

WerkstOckkanten ISO 13715
workpiece edges ISO 13715
Oberflächenbeschaffenheit DIN ISO 1302
surface condition DIN ISO 1302

Maßstab scale	Gewicht weight	Blatt-Nr. sheet no.	Blattzahl sheets	
1:5		1	1	A1

Benennung/title
Turboladeranbau
Turbo charger installatio

GE Jenbacher

"Schutzvermerk nach ISO 16016 beachten"
"Respect the protection note ISO 16016"

ZGNr. drawno. J 06681541 00
(Prefix | Gerät type | Baugruppe assembly | Teilgruppe sub-assembly | Identnummer ID number | Suffix suffix)

TLNr. partno. 7004784

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